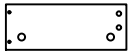
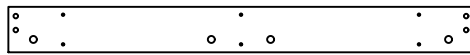


# ASSEMBLE INSTRUCTION

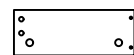
\*\*\*DO NOT TIGHTEN SCREWS UNTIL COMPLETELY ASSEMBLED\*\*\*



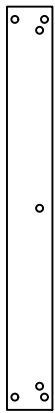
Ax2



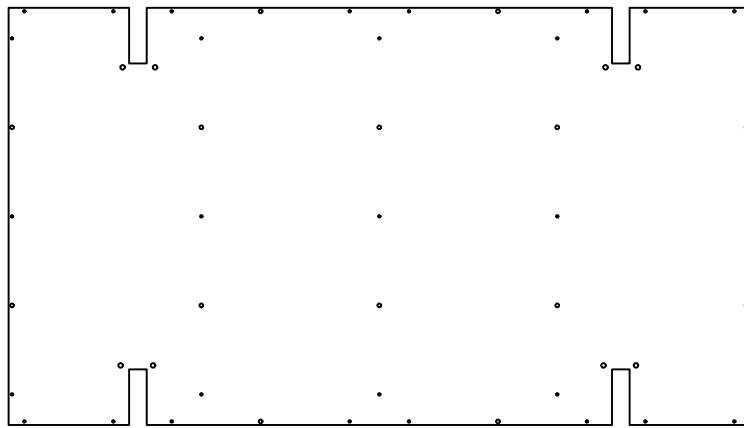
Bx2



Cx2



Dx5



Ex1



ax51



bx51



cx14



M6 x 12

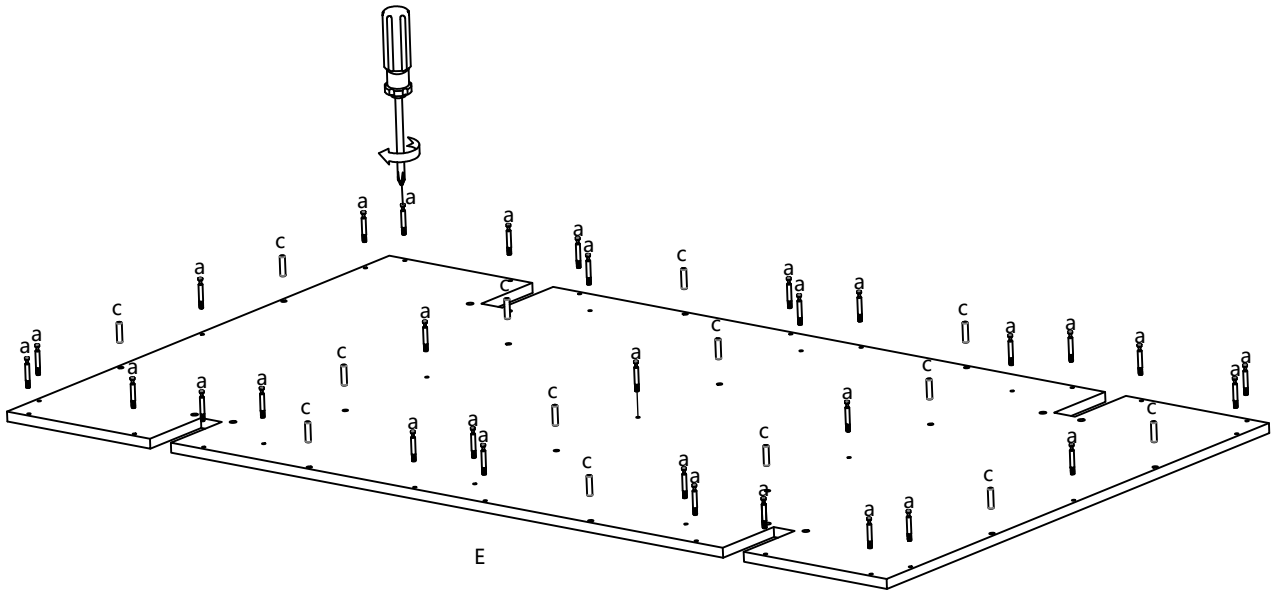
dx24



ex4

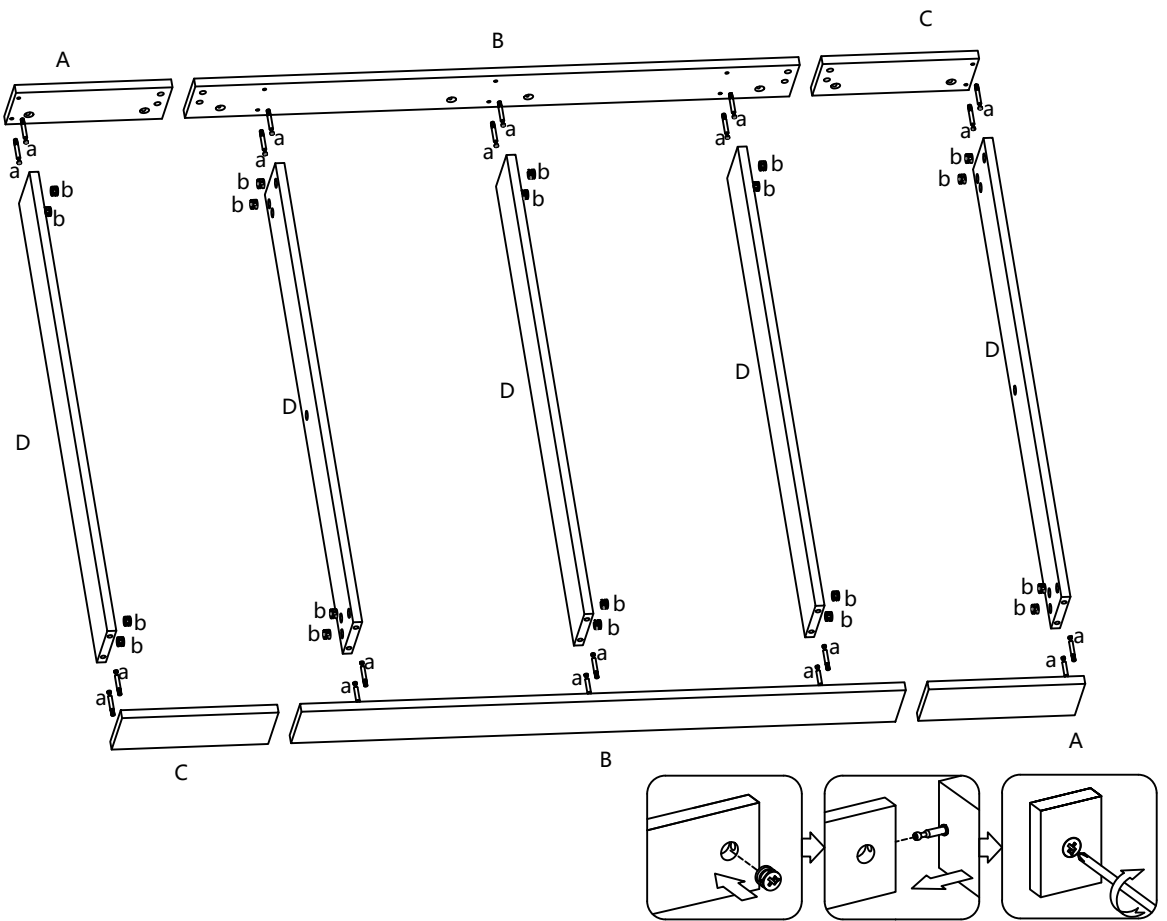
1

Ex 1  
ax31  
cx14

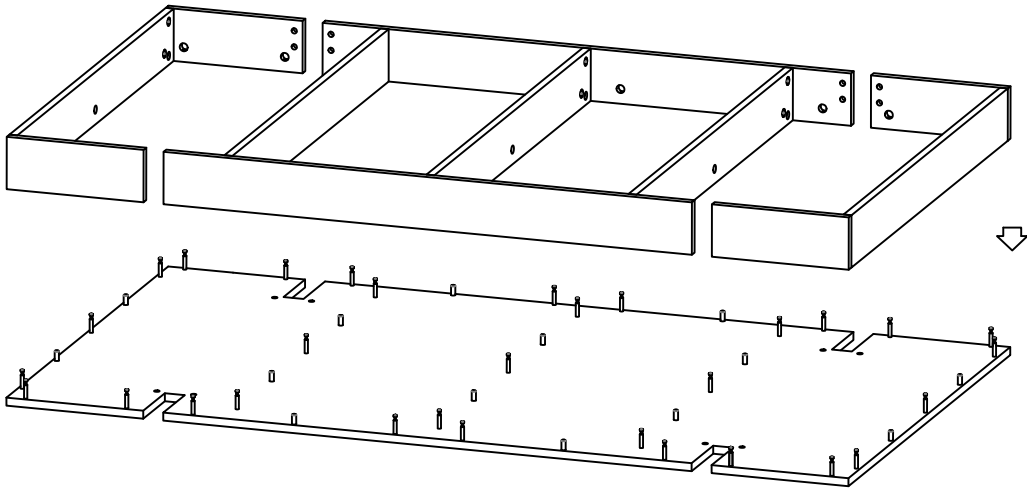


2

A x 2  
B x 2  
C x 2  
D x 5  
a x 20  
b x 20

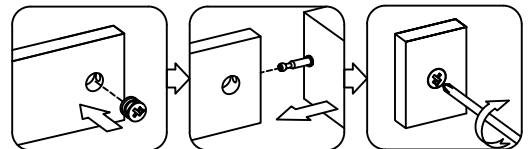
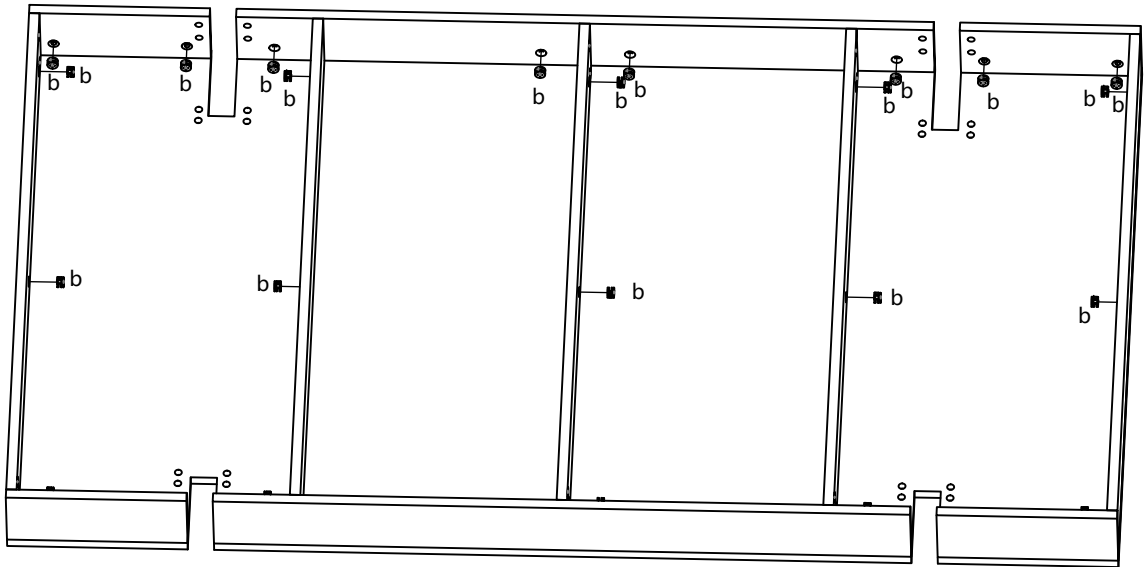


3



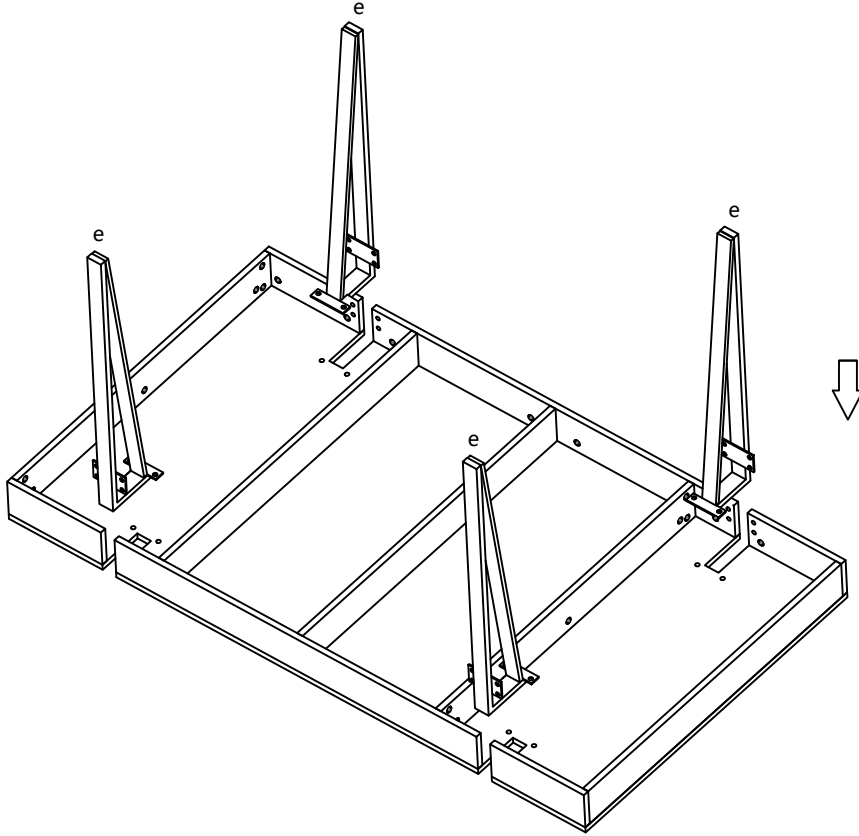
4

b x 31



5

ex 4



6

d x 24

